

Rough boring



Modules are the key !

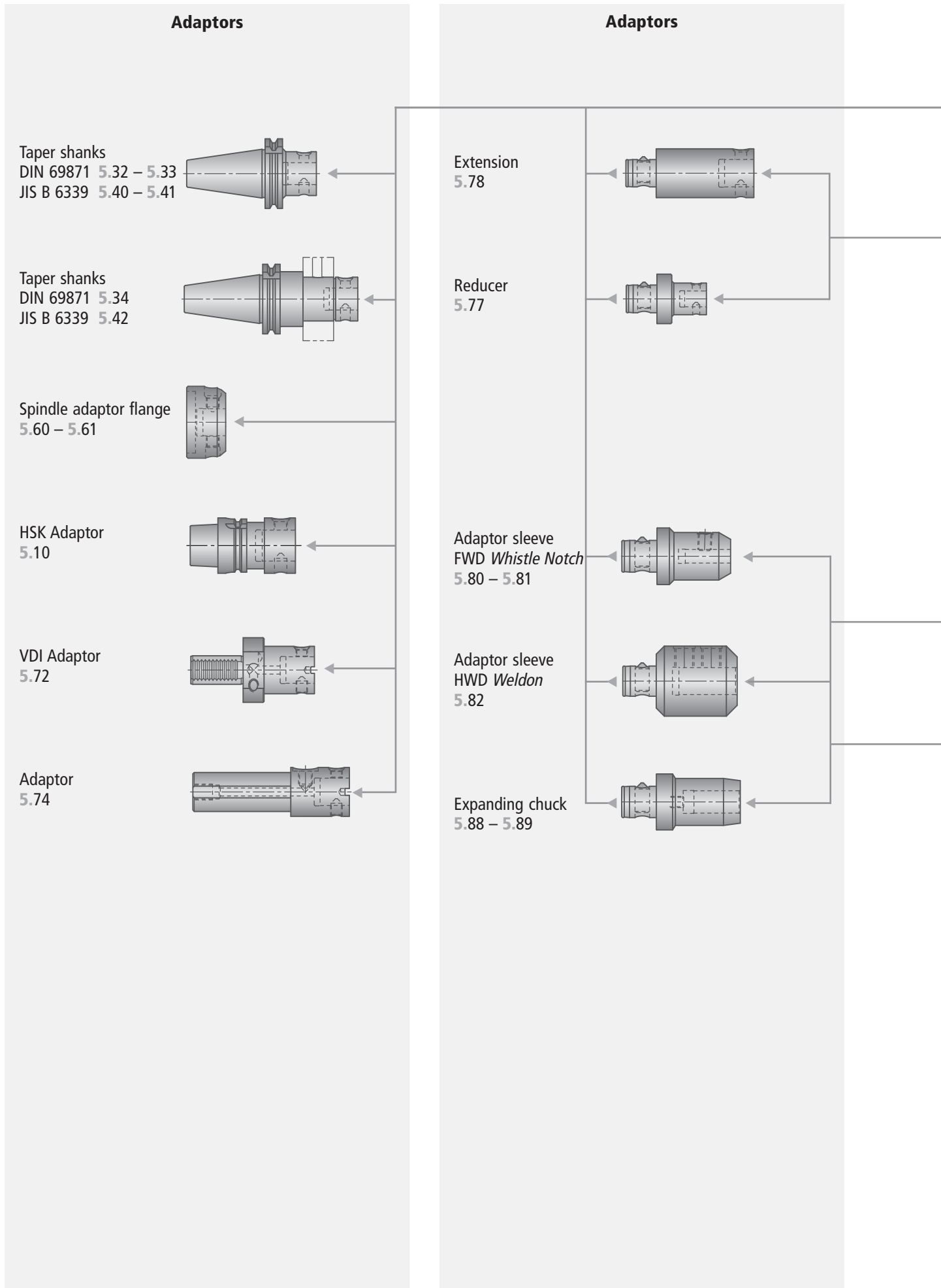
The particular features of the innovative KOMET twin cutter programme are a high level of efficiency and flexibility. A large selection of different holders and inserts will solve every kind of application - even difficult machining tasks - with the right insert geometry.



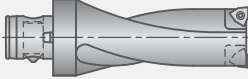
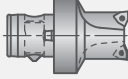
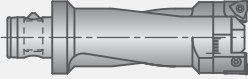
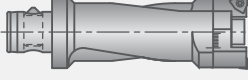

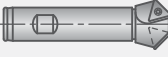
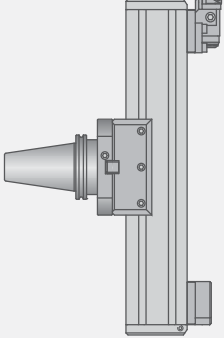
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Programme summary – adaptors







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Help table for tool selection

Ø mm	Machining									
	through hole	blind hole	uneven	angled start and drilling out, interrupted cut	convex	cross bore	divided cut	large hole offset	stack plate drilling	adjustable
24 - 215	●	●	●	●	●	●	●	●	80°	●
30 - 215	●	●	●	●	●	●		●	80°	●
22 - 82	●	●	●	●	●	●		●	80°	●
14 - 44	●	●	●	●	●	●		●	80°	●
196 - 401	●	●	●	●	●	●		●	80°	●
> 206 - 1000 larger diameters on request	●	●	●	●	●	●				●
10 - 48	●	●	●	●	●	●		●		
16,5 - 37	 for producing the 90° and 60° countersinks		 for milling of trapezoidal slots			 for circular milling on machining centres		 for chamfering on machining centres		



Coolant		Tool		Material						Connection	
Emulsion		MQL		P	M	K	N	S	H	right	
internal	external	internal	external							ABS	Cylindrical shank
●	●	●	◐*	●	●	●	●			2.14 - 2.35	
●	●	●	◐*	●	●	●	●			2.36 - 2.37	
●	●	●	◐*	●	●	●	●			2.41	
●	●	●	◐*							Kapitel 4	
●	●	●	◐*	●	●	●	●			2.16 - 2.35	
●	●	●	◐*	●	●	●	●	●	○	2.38 - 2.39	
●	●	●	◐*	●	●	●	●	●	○		2.42
				●	●	●	●	●	○		2.44